

Qty.	Description
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1	DDE 6-10
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Note! Product picture may differ from actual product

Product No.: [97720949](#)

DDE 6-10 P-PP/E/C-X-31U2U2FG

The SMART Digital DDE is a compact positive displacement, diaphragm dosing pump with variable-speed drive (stepper motor) and intelligent control electronics with minimum energy consumption. The SMART Digital Dosing series operates at full stroke length to ensure optimum accuracy, priming and suction, even for degassing liquids. The duration of each discharge stroke varies according to the capacity set, resulting in optimum smooth and continuous discharge flow.

The click-stop mounting plate allows installation in three different positions without using any additional accessories. The dosing flow can be adjusted by means of an adjustment knob on a logarithmical scale from 0.1-100%.

The dosing head is composed of:

- Long lifetime and universal chemical resistant Full-PTFE diaphragm.
- Double ball valves for highest dosing accuracy.
- Deaeration valve for easy start-up.

Operation modes:

- Manual dosing from 0.1 to 100%.
- Pulse control (divisor function included).

Other features:

- 100 % key (max. capacity), e.g. for deaeration.
- Operation mode switch key between manual and pulse.
- Status LEDs for pulse and manual.
- Mechanical lock to protect the pump against unauthorised access.

Signal- Inputs/outputs:

- Input for pulse, external stop.
- Input for empty tank signal.

Technical:

Type key:	DDE 6-10 P-PP/E/C-X-31U2U2FG
Max. Flow:	6 l/h
Min flow:	6.0 ml/h
Turn-down ratio:	1:1000
Approvals on nameplate:	CE, CSA-US, EAC, RCM
Valve type:	Standard
Maximum viscosity at 100 %:	50 mPas
Maximum viscosity in slow mode 50 %:	N/A mPas
Maximum viscosity in slow mode 25 %:	N/A mPas
Accuracy of repeatability:	5 %

Materials:

Dosing head:	PP (Polypropylene)
Valve ball:	Ceramic
Gasket:	EPDM

Installation:

Range of ambient temperature:	0 .. 45 °C
Maximum operating pressure:	10 bar
Installation set:	NO
Installation type:	No installation set
Pump inlet:	4/6, 6/9, 6/12, 9/12 mm

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	<p>Pump outlet: 4/6, 6/9, 6/12, 9/12 mm</p> <p>Max. Suction lift during operation: 6 m</p> <p>Max. Suction lift during priming: 2 m</p> <p>Liquid:</p> <p>Pumped liquid: Water</p> <p>Liquid temperature range: -10 .. 45 °C</p> <p>Selected liquid temperature: 20 °C</p> <p>Density: 998.2 kg/m³</p> <p>Electrical data:</p> <p>Maximum power input - P1: 19 W</p> <p>Mains frequency: 50 / 60 Hz</p> <p>Rated voltage: 1 x 100-240 V</p> <p>Enclosure class (IEC 34-5): IP65 / NEMA 4X</p> <p>Length of cable: 1.5 m</p> <p>Type of cable plug: EU</p> <p>Inrush current: 25A at 230V for 2ms</p> <p>Controls:</p> <p>Control variant: P</p> <p>Level control: YES</p> <p>Pulse control: YES</p> <p>Ext. Stop input: YES</p> <p>Output relays: NO</p> <p>Others:</p> <p>Net weight: 2 kg</p> <p>Gross weight: 3 kg</p> <p>Finnish LVI No.: 4981109</p> <p>Country of origin: GB</p> <p>Custom tariff no.: 84135040</p>